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## European Technical Assessment

**ETA-21/1078**  
**of 30/12/2021**

### General Part

**Technical Assessment Body issuing the European Technical Assessment**

Instytut Techniki Budowlanej

**Trade name of the construction product**

TSC V Spin In Capsules

**Product family to which the construction product belongs**

Bonded fasteners for use in concrete

**Manufacturer**

Trutek Fasteners Polska Sp. z o.o.  
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**Manufacturing plant**

Plant no. 10

**This European Technical Assessment contains**

18 pages including 3 Annexes which form an integral part of this Assessment

**This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of**

European Assessment Document EAD 330499-01-0601 "Bonded fasteners for use in concrete"

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## Specific Part

### 1 Technical description of the product

The TSC V Spin In Capsules are bonded anchors (injection type) consisting of chemical mortar glass capsules with mortar and threaded anchor rod sizes M8 to M30 made of:

- galvanized carbon steel,
  - stainless steel,
  - high corrosion resistant stainless steel,
- with hexagon nut and washer.

The threaded rods are made with two types of tip end: a one side 45 chamfer or a two sides 45 chamfer.

The glass capsule is placed into a drilled hole previously cleaned and the threaded rod is driven by machine with simultaneous hammering and turning. The steel rod is anchored by the bond between rod, mortar and concrete.

The product description is given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document (EAD)

The performances given in Section 3 are only valid if the anchorages are used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer or the Technical Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Performance of the product

##### 3.1.1 Mechanical resistance and stability (BWR 1)

| Essential characteristic  | Performance          |
|---|----------------------|
| Characteristic resistance to static and quasi-static loading, displacements | See Annexes C1 to C5 |

##### 3.1.2 Hygiene, health and the environment (BWR 3)

No performance assessed.

#### 3.2 Methods used for the assessment

The assessment has been made in accordance with EAD 330499-01-0601.

### 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

According to Decision 96/582/EC of the European Commission the system 1 of assessment and verification of constancy of performance applies (see Annex V to regulation (EU) No 305/2011).

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document (EAD)**

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Instytut Techniki Budowlanej.

For type testing the results of the tests performed as part of the assessment for the European Technical Assessment shall be used unless there are changes in the production line or plant. In such cases the necessary type testing has to be agreed between Instytut Techniki Budowlanej and the notified body.

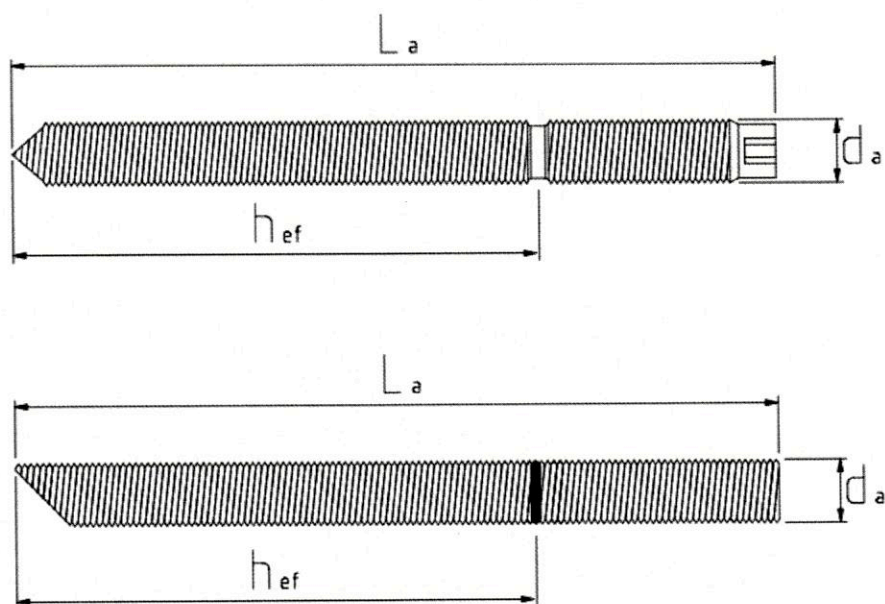
Issued in Warsaw on 30/12/2021 by Instytut Techniki Budowlanej

A handwritten signature in blue ink, appearing to read 'Anna Panek', is positioned above the printed name.

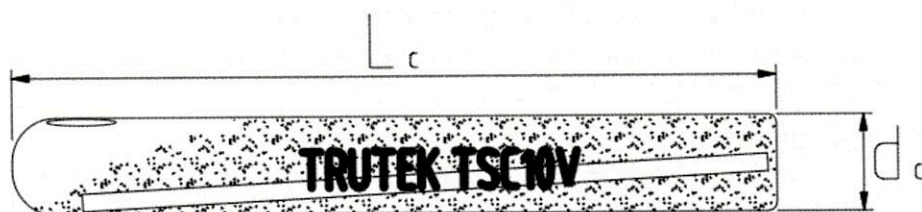
Anna Panek, MSc  
Deputy Director of ITB



### Threaded anchor rods



### Capsule



**TSC V Spin In Capsules**

**Product description**  
Threaded anchor rods and capsule

**Annex A1**  
of European  
Technical Assessment  
ETA-21/1078

**Table A1: Threaded rods**

| Part         | Designation   |   |  |
|--------------|---|---|--|
|              | Steel, galvanized   | Stainless steel   | High corrosion resistance stainless steel  |
| Threaded rod | Steel, property class from 5.8 to 12.9, acc. to EN ISO 898-1; zinc plated $\geq 5 \mu\text{m}$ acc. to EN ISO 4042 or hot-dip galvanized $\geq 40 \mu\text{m}$ acc. to EN ISO 10684 | Material 1.4401, 1.4404, 1.4578, 1.4571, 1.4439, 1.4362, 1.4062, 1.4662, 1.4462 acc. to EN 10088; property class 70 and 80 (A4-70 and A4-80) acc. to EN ISO 3506<br>Corrosion resistance class CRC III acc. to EN 1993-1-4:2006+A1:2015 | Material 1.4565, 1.4529 acc. to EN 10088; property class 70 acc. to EN ISO 3506<br>Corrosion resistance class CRC V acc. to EN 1993-1-4:2006+A1:2015         |
| Hexagon nut  | Steel, property class 5 to 12, acc. to EN 898-2; zinc plated $\geq 5 \mu\text{m}$ acc. to EN ISO 4042 or hot-dip galvanized $\geq 40 \mu\text{m}$ acc. to EN ISO 10684              | Material 1.4401, 1.4404, 1.4578, 1.4439, 1.4462, 1.4571 acc. to EN 10088; property class 70 and 80 (A4-70 and A4-80) acc. to EN ISO 3506<br>Corrosion resistance class CRC III acc. to EN 1993-1-4:2006+A1:2015                         | Material 1.4529, 1.4565, 1.4547 acc. to EN 10088; property class 70 acc. to EN ISO 3506<br>Corrosion resistance class CRC V acc. to EN 1993-1-4:2006+A1:2015 |
| Washer       | Steel, acc. to EN ISO 7089; zinc plated $\geq 5 \mu\text{m}$ acc. to EN ISO 4042 or hot-dip galvanized $\geq 40 \mu\text{m}$ acc. to EN ISO 10684                                   | Material 1.4401, 1.4404, 1.4578, 1.4439, 1.4462, 1.4571 acc. to EN 10088; corresponding to anchor rod material<br>Corrosion resistance class CRC III acc. to EN 1993-1-4:2006+A1:2015   | Material 1.4529, 1.4565, 1.4547 acc. to EN 10088; corresponding to anchor rod material<br>Corrosion resistance class CRC V acc. to EN 1993-1-4:2006+A1:2015  |

Commercial threaded rods (in the case of rods made of galvanized steel – rods with property class  $\leq 8.8$  only), with:

- material and mechanical properties according to Table A1,
- confirmation of material and mechanical properties by inspection certificate 3.1 according to EN-10204:2004; the documents shall be stored,
- marking of the threaded rod with the embedment depth.

Note: Commercial standard threaded rods made of galvanized steel with property class above 8.8 are not permitted in some Member States.

**Table A2: Mortar**

| Product                | Composition   |
|------------------------|---|
| TSC V Spin In Capsules | Bonding agent: resin<br>Hardener: peroxide powder<br>Additives: quartz sand |

**TSC V Spin In Capsules**

**Product description**  
Materials

**Annex A2**  
of European  
Technical Assessment  
ETA-21/1078

### Specification of intended use

#### Anchors subject to:

Static and quasi-static loads: sizes M8 to M30.

#### Base material:

- Reinforced or unreinforced normal weight concrete of strength class C20/25 to C50/60 to EN 206:2013+A1:2016.
- Uncracked concrete for anchors sizes M8 to M30 and cracked concrete for anchors sizes M12 to M24.

#### Temperature ranges:

##### Installation temperature (temperature of substrate):

- -5°C to +40°C.

##### In-service temperature:

The anchorages may be used in the following temperature range:

- -40°C to +40°C (max. short term temperature +40°C and max. long term temperature +24°C).
- -40°C to +80°C (max. short term temperature +80°C and max. long term temperature +50°C).

##### Use conditions (environmental conditions):

- Structures subject to dry internal conditions: all materials.
- For all other conditions according to EN 1993-1-4 corresponding to corrosion resistance class (CRC): elements made of stainless steel.

#### Design:

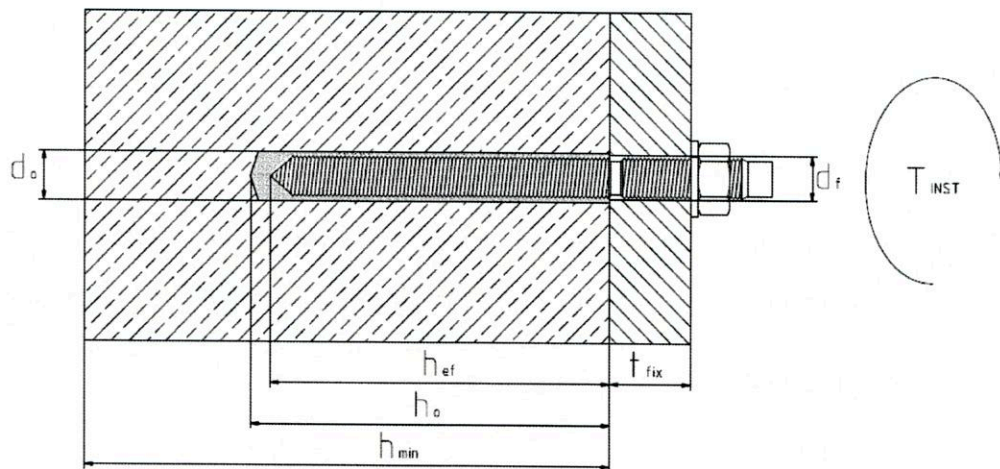
- Anchorages under static or quasi-static loads are designed in accordance to EN 1992-4:2018 and EOTA Technical Report TR 055.
- Anchorages are designed under the responsibility of the engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).

#### Installation:

- Dry or wet concrete (use category I1).
- Flooded holes (use category I2).
- Installation direction D3 (downward, horizontal and upwards installation).
- Rotary hammer drilled holes.

|                               |  |
|-------------------------------|--|
| TSC V Spin In Capsules        | Annex B1<br>of European<br>Technical Assessment<br>ETA-21/1078 |
| Intended use<br>Specification |  |



**Table B1: Installation parameters**

| Size                                   |                   |      | M8   | M10   | M12   | M16   | M20   | M24   | M27   | M30   |
|--|-------------------|------|------|-------|-------|-------|-------|-------|-------|-------|
| Diameter of anchor rod                 | d                 | [mm] | 8    | 10    | 12    | 16    | 20    | 24    | 27    | 30    |
| Nominal drilling diameter              | d <sub>0</sub>    | [mm] | 10   | 12    | 14    | 18    | 24    | 28    | 32    | 35    |
| Maximum diameter hole in the fixture   | d <sub>f</sub>    | [mm] | 12   | 14    | 16    | 20    | 26    | 30    | 28    | 37    |
| Effective embedment depth              | h <sub>ef</sub>   | [mm] | 85   | 90    | 110   | 125   | 180   | 210   | 250   | 260   |
| Depth of the drilling hole             | h <sub>0</sub>    | [mm] | 90   | 95    | 115   | 130   | 185   | 215   | 255   | 265   |
| Minimum thickness of the concrete slab | h <sub>min</sub>  | [mm] | 120  | 130   | 140   | 180   | 230   | 270   | 300   | 340   |
| Installation torque                    | T <sub>inst</sub> | [Nm] | 10   | 20    | 40    | 80    | 120   | 200   | 250   | 300   |
| Capsule length                         | L <sub>c</sub>    | [mm] | 85   | 85    | 95    | 98    | 180   | 210   | 250   | 260   |
| Capsule diameter                       | d <sub>c</sub>    | [mm] | 9,25 | 10,75 | 12,75 | 16,75 | 21,50 | 23,50 | 27,00 | 30,00 |
| Minimum spacing                        | s <sub>min</sub>  | [mm] | 40   | 40    | 50    | 65    | 80    | 100   | 110   | 120   |
| Minimum edge distance                  | c <sub>min</sub>  | [mm] | 40   | 40    | 50    | 65    | 80    | 100   | 110   | 120   |

**TSC V Spin In Capsules****Intended use**  
Installation parameters**Annex B2**  
of European  
Technical Assessment  
ETA-21/1078



**Table B2: Minimum curing time**

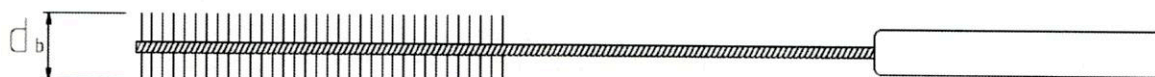
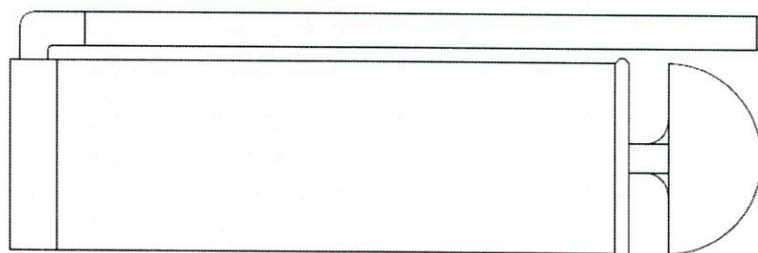
| Mortar temperature<br>[°C]   | Concrete (substrate) temperature<br>[°C] | Minimum curing time <sup>1)</sup><br>[min.] |
|--|--|---|
| + 15   | -5                                       | 480   |
| + 15   | 0  | 240   |
| + 15   | +5                                       | 150   |
| + 15   | +10                                      | 120   |
| + 15   | +15                                      | 90  |
| + 15   | +20                                      | 45  |
| + 15   | +30                                      | 20  |
| + 15   | +40                                      | 10  |
| <sup>1)</sup> Minimum mortar temperature for installation +5°C; maximum mortar temperature for installation +25°C.<br>For wet condition and flooded holes the curing time must be doubled. |  |   |

**TSC V Spin In Capsules**

**Intended use**  
Minimum curing time and tools

**Annex B3**  
of European  
Technical Assessment  
ETA-21/1078

### Pump



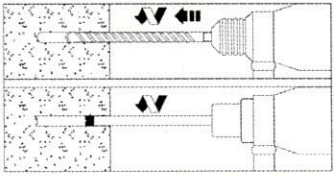
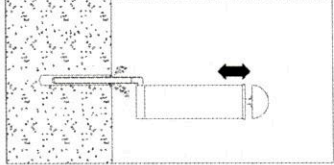
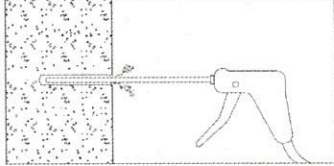
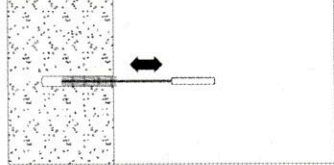
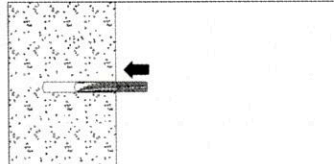
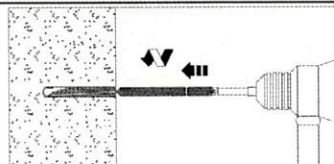
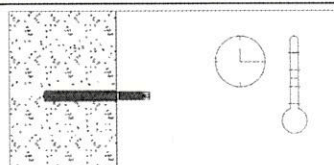
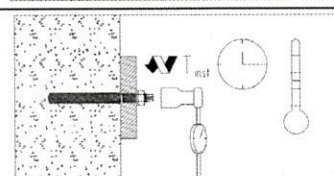
**Table B3: Brush diameter**

| Size rod |                |      | M8 | M10 | M12 | M16 | M20 | M24 | M27 | M30 |
|----------|----------------|------|----|-----|-----|-----|-----|-----|-----|-----|
| db       | Brush diameter | [mm] | 12 | 14  | 16  | 20  | 26  | 30  | 35  | 37  |

**TSC V Spin In Capsules**

**Intended use**  
Tools

**Annex B4**  
of European  
Technical Assessment  
ETA-21/1078

|   |  |
|---|--|
|    | <p>1. Drill the correct diameter hole to the correct depth using a rotary percussion drill. Clean up the dust from the surface.</p>  |
|    | <p>2. Blow out the dust for 4 times with a hand pump or compressed air gun.</p>  |
|    | <p>3. Blow out the dust with 4 pumps of a hand pump or compressed air gun.</p>   |
|    | <p>4. Clean the hole 4 times with the correct size brush by inserting and removing the brush with a rotary action.</p>   |
|   | <p>5. Insert the capsule into the hole with the air gap nearest to the surface. In case of fixing in the ceiling, secure the capsule against falling out for example with adhesive tape.</p> |
|  | <p>6. Attach the rod to the setting tool and drive it into the capsule using a rotary percussion drill.</p>  |
|  | <p>7. Remove any excess resin from the surface and leave for the correct curing time depending on temperature.</p>   |
|  | <p>8. Attach the fixture and tighten using a calibrated torque wrench. Do not exceed the recommended installation torque.</p>  |
| <p><b>TSC V Spin In Capsules</b></p>  |  |
| <p><b>Intended use</b><br/>Installation instruction</p>                             | <p><b>Annex B5</b><br/>of European<br/>Technical Assessment<br/>ETA-21/1078</p>  |



**Table C1: Characteristic resistance under tension load in uncracked concrete – static and quasi-static loads**

| Size   |                    |                      | M8   | M10  | M12   | M16   | M20   | M24   | M27   | M30   |
|--|--------------------|----------------------|------|------|-------|-------|-------|-------|-------|-------|
| Steel failure  |                    |                      |      |      |       |       |       |       |       |       |
| Steel failure with standard threaded rod grade 5.8                                 |                    |                      |      |      |       |       |       |       |       |       |
| Characteristic resistance  | $N_{Rk,s}$         | [kN]                 | 18,3 | 29,0 | 42,1  | 78,5  | 122,5 | 176,5 | 229,5 | 280,5 |
| Partial safety factor  | $\gamma_{Ms}^{1)}$ | [-]                  | 1,25 |      |       |       |       |       |       |       |
| Steel failure with standard threaded rod grade 8.8                                 |                    |                      |      |      |       |       |       |       |       |       |
| Characteristic resistance  | $N_{Rk,s}$         | [kN]                 | 29,3 | 46,4 | 67,4  | 125,6 | 196,0 | 282,4 | 367,2 | 448,8 |
| Partial safety factor  | $\gamma_{Ms}^{1)}$ | [-]                  | 1,25 |      |       |       |       |       |       |       |
| Steel failure with standard threaded rod grade 10.9                                |                    |                      |      |      |       |       |       |       |       |       |
| Characteristic resistance  | $N_{Rk,s}$         | [kN]                 | 36,6 | 58,0 | 84,3  | 157,0 | 245,0 | 353,0 | 459,0 | 561,0 |
| Partial safety factor  | $\gamma_{Ms}^{1)}$ | [-]                  | 1,50 |      |       |       |       |       |       |       |
| Steel failure with standard threaded rod grade 12.9                                |                    |                      |      |      |       |       |       |       |       |       |
| Characteristic resistance  | $N_{Rk,s}$         | [kN]                 | 43,9 | 69,6 | 101,2 | 188,4 | 294,0 | 423,6 | 550,8 | 673,2 |
| Partial safety factor  | $\gamma_{Ms}^{1)}$ | [-]                  | 1,50 |      |       |       |       |       |       |       |
| Steel failure with standard stainless steel threaded rod A4-70                     |                    |                      |      |      |       |       |       |       |       |       |
| Characteristic resistance  | $N_{Rk,s}$         | [kN]                 | 25,6 | 40,6 | 59,0  | 109,9 | 171,5 | 247,1 | 321,3 | 392,7 |
| Partial safety factor  | $\gamma_{Ms}^{1)}$ | [-]                  | 1,56 |      |       |       |       |       |       |       |
| Steel failure with standard stainless steel threaded rod A4-80                     |                    |                      |      |      |       |       |       |       |       |       |
| Characteristic resistance  | $N_{Rk,s}$         | [kN]                 | 29,3 | 46,4 | 67,4  | 125,6 | 196,0 | 282,4 | 367,2 | 448,8 |
| Partial safety factor  | $\gamma_{Ms}^{1)}$ | [-]                  | 1,33 |      |       |       |       |       |       |       |
| Steel failure with standard high corrosion threaded rod grade 70                   |                    |                      |      |      |       |       |       |       |       |       |
| Characteristic resistance  | $N_{Rk,s}$         | [kN]                 | 25,6 | 40,6 | 59,0  | 109,9 | 171,5 | 247,1 | 321,3 | 392,7 |
| Partial safety factor  | $\gamma_{Ms}^{1)}$ | [-]                  | 1,56 |      |       |       |       |       |       |       |
| Combined pull-out and concrete cone failure (working life 50 years)                |                    |                      |      |      |       |       |       |       |       |       |
| Characteristic bond resistance in uncracked concrete C20/25, working life 50 years |                    |                      |      |      |       |       |       |       |       |       |
| Temperature range I: 40°C/24°C   | $\tau_{Rk,ucr,50}$ | [N/mm <sup>2</sup> ] | 10   | 10   | 10    | 10    | 10    | 10    | 7,5   | 7,5   |
| Temperature range II: 80°C/50°C  | $\tau_{Rk,ucr,50}$ | [N/mm <sup>2</sup> ] | 10   | 10   | 10    | 10    | 10    | 10    | 7,5   | 7,5   |
| Increasing factors   | $\psi_c$           | C30/37               | 1,04 |      |       |       |       |       |       |       |
|  |                    | C40/50               | 1,07 |      |       |       |       |       |       |       |
|  |                    | C50/60               | 1,10 |      |       |       |       |       |       |       |

1) In the absence of national regulations

2) h – concrete member thickness

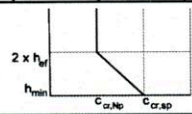
TSC V Spin In Capsules

**Performances**

Characteristic resistance under tension loads in uncracked concrete (1)

**Annex C1**of European  
Technical Assessment  
ETA-21/1078

**Table C1: (continuation)**

| Concrete cone failure  |   |      |   |    |    |    |     |     |     |     |
|--|---|------|---|----|----|----|-----|-----|-----|-----|
| Factor for uncracked concrete  | $k_{ucr,N}$   | [-]  | 11,0  |    |    |    |     |     |     |     |
| Edge distance  | $c_{ucr,N}$   | [mm] | $1,5 \cdot h_{ef}$  |    |    |    |     |     |     |     |
| Spacing  | $s_{ucr,N}$   | [mm] | $3,0 h_{ef}$  |    |    |    |     |     |     |     |
| Splitting failure  |   |      |   |    |    |    |     |     |     |     |
| Edge distance  | $c_{cr,sp}$ for $h_{min}$   | [mm] | 85  | 85 | 95 | 95 | 270 | 315 | 375 | 390 |
|  | $c_{cr,sp}$ for $h_{min} < h^2) < 2 \cdot h_{ef}$<br>( $c_{cr,sp}$ from linear interpolation) | [mm] |  |    |    |    |     |     |     |     |
|  | $c_{cr,sp}$ for $h^2) \geq 2 \cdot h_{ef}$  | [mm] | $c_{cr,N}$  |    |    |    |     |     |     |     |
| Spacing  | $s_{cr,sp}$   | [mm] | $2 \cdot c_{cr,sp}$   |    |    |    |     |     |     |     |
| Installation safety factors for combined pull-out, concrete cone and splitting failure |   |      |   |    |    |    |     |     |     |     |
| Installation safety factors for category I1  | $\gamma_{inst}$   | [-]  | 1,2   |    |    |    |     |     |     |     |
| Installation safety factors for category I2  | $\gamma_{inst}$   | [-]  | 1,4   |    |    |    |     |     |     |     |

<sup>1)</sup> In the absence of national regulations

<sup>2)</sup>  $h$  – concrete member thickness

**TSC V Spin In Capsules**

**Performances**

Characteristic resistance under tension loads in uncracked concrete (2)

**Annex C1**  
of European  
Technical Assessment  
ETA-21/1078



**Table C2: Characteristic resistance under tension load in cracked concrete – static and quasi-static loads**

| Size   |                    |         | M12   | M16   | M20   | M24   |
|--|--------------------|---------|-------|-------|-------|-------|
| Steel failure  |                    |         |       |       |       |       |
| Steel failure with standard threaded rod grade 5.8                               |                    |         |       |       |       |       |
| Characteristic resistance  | $N_{Rk,s}$         | [kN]    | 42,1  | 78,5  | 122,5 | 176,5 |
| Partial safety factor  | $\gamma_{Ms}^{1)}$ | [-]     | 1,25  |       |       |       |
| Steel failure with standard threaded rod grade 8.8                               |                    |         |       |       |       |       |
| Characteristic resistance  | $N_{Rk,s}$         | [kN]    | 67,4  | 125,6 | 196,0 | 282,4 |
| Partial safety factor  | $\gamma_{Ms}^{1)}$ | [-]     | 1,25  |       |       |       |
| Steel failure with standard threaded rod grade 10.9                              |                    |         |       |       |       |       |
| Characteristic resistance  | $N_{Rk,s}$         | [kN]    | 84,3  | 157,0 | 245,0 | 353,0 |
| Partial safety factor  | $\gamma_{Ms}^{1)}$ | [-]     | 1,50  |       |       |       |
| Steel failure with standard threaded rod grade 12.9                              |                    |         |       |       |       |       |
| Characteristic resistance  | $N_{Rk,s}$         | [kN]    | 101,2 | 188,4 | 294,0 | 423,6 |
| Partial safety factor  | $\gamma_{Ms}^{1)}$ | [-]     | 1,50  |       |       |       |
| Steel failure with standard stainless steel threaded rod A4-70                   |                    |         |       |       |       |       |
| Characteristic resistance  | $N_{Rk,s}$         | [kN]    | 59,0  | 109,9 | 171,5 | 247,1 |
| Partial safety factor  | $\gamma_{Ms}^{1)}$ | [-]     | 1,56  |       |       |       |
| Steel failure with standard stainless steel threaded rod A4-80                   |                    |         |       |       |       |       |
| Characteristic resistance  | $N_{Rk,s}$         | [kN]    | 67,4  | 125,6 | 196,0 | 282,4 |
| Partial safety factor  | $\gamma_{Ms}^{1)}$ | [-]     | 1,33  |       |       |       |
| Steel failure with standard high corrosion threaded rod grade 70                 |                    |         |       |       |       |       |
| Characteristic resistance  | $N_{Rk,s}$         | [kN]    | 59,0  | 109,9 | 171,5 | 247,1 |
| Partial safety factor  | $\gamma_{Ms}^{1)}$ | [-]     | 1,56  |       |       |       |
| Combined pull-out and concrete cone failure (working life 50 years)              |                    |         |       |       |       |       |
| Characteristic bond resistance in cracked concrete C20/25, working life 50 years |                    |         |       |       |       |       |
| Temperature range I: 40°C/24°C   | $\tau_{Rk,cr,50}$  | [N/mm²] | 4     | 5     | 5     | 5     |
| Temperature range II: 80°C/50°C  | $\tau_{Rk,cr,50}$  | [N/mm²] | 4     | 5     | 5     | 5     |
| Increasing factors   | $\psi_c$           | C30/37  | 1,04  |       |       |       |
|  |                    | C40/50  | 1,07  |       |       |       |
|  |                    | C50/60  | 1,10  |       |       |       |

1) In the absence of national regulations

2) h – concrete member thickness

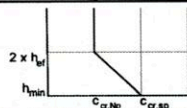
**TSC V Spin In Capsules****Performances**

Characteristic resistance under tension loads in cracked concrete

**Annex C2**of European  
Technical Assessment  
ETA-21/1078



**Table C2: (continuation)**

| Concrete cone failure  |  |      |   |    |     |     |
|--|--|------|---|----|-----|-----|
| Factor for cracked concrete  | $k_{cr,N}$   | [-]  | 7,7   |    |     |     |
| Edge distance  | $C_{cr,N}$   | [mm] | $1,5 \cdot h_{ef}$  |    |     |     |
| Spacing  | $S_{cr,N}$   | [mm] | $3,0 h_{ef}$  |    |     |     |
| Splitting failure  |  |      |   |    |     |     |
| Edge distance  | $C_{cr,sp}$ for $h_{min}$  | [mm] | 95  | 95 | 270 | 315 |
|  | $C_{cr,sp}$ for $h_{min} < h^2 < 2 \cdot h_{ef}$<br>( $C_{cr,sp}$ from linear interpolation) | [mm] |  |    |     |     |
|  | $C_{cr,sp}$ for $h^2 \geq 2 \cdot h_{ef}$  | [mm] | $C_{cr,N}$  |    |     |     |
| Spacing  | $S_{cr,sp}$  | [mm] | $2 \cdot C_{cr,sp}$   |    |     |     |
| Installation safety factors for combined pull-out, concrete cone and splitting failure |  |      |   |    |     |     |
| Installation safety factors for category I1  | $\gamma_{inst}$  | [-]  | 1,2   |    |     |     |
| Installation safety factors for category I2  | $\gamma_{inst}$  | [-]  | 1,4   |    |     |     |

<sup>1)</sup> In the absence of national regulations

<sup>2)</sup> h – concrete member thickness

**TSC V Spin In Capsules**

**Performances**

Characteristic resistance under tension loads in cracked concrete (2)

**Annex C2**

of European  
Technical Assessment  
ETA-21/1078

**Table C3: Characteristic resistance under shear load – steel failure without lever arm**

| Size  |               |      | M8   | M10  | M12  | M16  | M20   | M24   | M27    | M30   |
|---|---------------|------|------|------|------|------|-------|-------|--------|-------|
| Steel failure with standard threaded rod grade 5.8                      |               |      |      |      |      |      |       |       |        |       |
| Characteristic resistance   | $V_{Rk,s}^0$  | [kN] | 9,2  | 14,5 | 21,1 | 29,3 | 61,3  | 88,3  | 114,75 | 140,3 |
| Partial safety factor   | $\gamma_{Ms}$ | [-]  | 1,25 |      |      |      |       |       |        |       |
| Ductility factor  | $k_7$         | [-]  | 0,8  |      |      |      |       |       |        |       |
| Steel failure with standard threaded rod grade 8.8                      |               |      |      |      |      |      |       |       |        |       |
| Characteristic resistance   | $V_{Rk,s}^0$  | [kN] | 14,6 | 23,2 | 33,7 | 62,8 | 98,0  | 141,2 | 183,6  | 224,4 |
| Partial safety factor   | $\gamma_{Ms}$ | [-]  | 1,25 |      |      |      |       |       |        |       |
| Ductility factor  | $k_7$         | [-]  | 0,8  |      |      |      |       |       |        |       |
| Steel failure with standard threaded rod grade 10.9                     |               |      |      |      |      |      |       |       |        |       |
| Characteristic resistance   | $V_{Rk,s}$    | [kN] | 18,3 | 29,0 | 42,2 | 78,5 | 122,5 | 176,5 | 229,5  | 280,5 |
| Partial safety factor   | $\gamma_{Ms}$ | [-]  | 1,50 |      |      |      |       |       |        |       |
| Ductility factor  | $k_7$         | [-]  | 0,8  |      |      |      |       |       |        |       |
| Steel failure with standard threaded rod grade 12.9                     |               |      |      |      |      |      |       |       |        |       |
| Characteristic resistance   | $V_{Rk,s}^0$  | [kN] | 22,0 | 34,8 | 50,6 | 94,2 | 147,0 | 211,8 | 275,4  | 336,6 |
| Partial safety factor   | $\gamma_{Ms}$ | [-]  | 1,50 |      |      |      |       |       |        |       |
| Ductility factor  | $k_7$         | [-]  | 0,8  |      |      |      |       |       |        |       |
| Steel failure with standard stainless steel threaded rod A4-70          |               |      |      |      |      |      |       |       |        |       |
| Characteristic resistance   | $V_{Rk,s}^0$  | [kN] | 12,8 | 20,3 | 29,5 | 55,0 | 85,8  | 123,6 | 160,65 | 196,3 |
| Partial safety factor   | $\gamma_{Ms}$ | [-]  | 1,56 |      |      |      |       |       |        |       |
| Ductility factor  | $k_7$         | [-]  | 0,8  |      |      |      |       |       |        |       |
| Steel failure with standard stainless steel threaded rod A4-80          |               |      |      |      |      |      |       |       |        |       |
| Characteristic resistance   | $V_{Rk,s}^0$  | [kN] | 14,6 | 23,2 | 33,7 | 62,8 | 98,0  | 141,2 | 183,6  | 224,4 |
| Partial safety factor   | $\gamma_{Ms}$ | [-]  | 1,33 |      |      |      |       |       |        |       |
| Ductility factor  | $k_7$         | [-]  | 0,8  |      |      |      |       |       |        |       |
| Steel failure with high corrosion stainless steel threaded rod grade 70 |               |      |      |      |      |      |       |       |        |       |
| Characteristic resistance   | $V_{Rk,s}^0$  | [kN] | 12,8 | 20,3 | 29,5 | 55,0 | 85,8  | 123,6 | 160,65 | 196,3 |
| Partial safety factor   | $\gamma_{Ms}$ | [-]  | 1,56 |      |      |      |       |       |        |       |
| Ductility factor  | $k_7$         | [-]  | 0,8  |      |      |      |       |       |        |       |

TSC V Spin In Capsules

**Performances**  
Characteristic resistance under shear loads

**Annex C3**  
of European  
Technical Assessment  
ETA-21/1078



**Table C4: Characteristic values for shear load – steel failure with lever arm**

| Size  |                                |      | M8   | M10  | M12   | M16   | M20   | M24    | M27    | M30    |
|---|--------------------------------|------|------|------|-------|-------|-------|--------|--------|--------|
| Steel failure with standard threaded rod grade 5.8                      |                                |      |      |      |       |       |       |        |        |        |
| Characteristic resistance   | M <sup>0</sup> <sub>Rk,s</sub> | [Nm] | 18,7 | 37,4 | 65,5  | 166,5 | 324,5 | 561,3  | 832,2  | 1124,5 |
| Partial safety factor   | γ <sub>Ms</sub>                | [-]  | 1,25 |      |       |       |       |        |        |        |
| Steel failure with standard threaded rod grade 8.8                      |                                |      |      |      |       |       |       |        |        |        |
| Characteristic resistance   | M <sup>0</sup> <sub>Rk,s</sub> | [Nm] | 30,0 | 59,8 | 104,8 | 266,4 | 519,3 | 898,0  | 1331,5 | 1799,2 |
| Partial safety factor   | γ <sub>Ms</sub>                | [-]  | 1,25 |      |       |       |       |        |        |        |
| Steel failure with standard threaded rod grade 10.9                     |                                |      |      |      |       |       |       |        |        |        |
| Characteristic resistance   | M <sup>0</sup> <sub>Rk,s</sub> | [Nm] | 37,5 | 74,8 | 131,0 | 333,0 | 649,1 | 1122,6 | 1664,4 | 2249,0 |
| Partial safety factor   | γ <sub>Ms</sub>                | [-]  | 1,50 |      |       |       |       |        |        |        |
| Steel failure with standard threaded rod grade 12.9                     |                                |      |      |      |       |       |       |        |        |        |
| Characteristic resistance   | M <sup>0</sup> <sub>Rk,s</sub> | [Nm] | 45,0 | 89,7 | 157,2 | 399,6 | 778,9 | 1347,1 | 1997,3 | 2698,8 |
| Partial safety factor   | γ <sub>Ms</sub>                | [-]  | 1,50 |      |       |       |       |        |        |        |
| Steel failure with standard stainless steel threaded rod A4-70          |                                |      |      |      |       |       |       |        |        |        |
| Characteristic resistance   | M <sup>0</sup> <sub>Rk,s</sub> | [Nm] | 26,2 | 52,3 | 91,7  | 233,1 | 454,4 | 785,8  | 1165,1 | 1574,3 |
| Partial safety factor   | γ <sub>Ms</sub>                | [-]  | 1,56 |      |       |       |       |        |        |        |
| Steel failure with standard stainless steel threaded rod A4-80          |                                |      |      |      |       |       |       |        |        |        |
| Characteristic resistance   | M <sup>0</sup> <sub>Rk,s</sub> | [Nm] | 30,0 | 59,8 | 104,8 | 266,4 | 519,3 | 898,0  | 1331,5 | 1799,2 |
| Partial safety factor   | γ <sub>Ms</sub>                | [-]  | 1,33 |      |       |       |       |        |        |        |
| Steel failure with high corrosion stainless steel threaded rod grade 70 |                                |      |      |      |       |       |       |        |        |        |
| Characteristic resistance   | M <sup>0</sup> <sub>Rk,s</sub> | [Nm] | 26,2 | 52,3 | 91,7  | 233,1 | 454,4 | 785,8  | 1165,1 | 1574,3 |
| Partial safety factor   | γ <sub>Ms</sub>                | [-]  | 1,56 |      |       |       |       |        |        |        |

TSC V Spin In Capsules

**Performances**  
Characteristic resistance under shear loads

**Annex C4**  
of European  
Technical Assessment  
ETA-21/1078



**Table C5: Concrete pry out failure and concrete edge failure**

| Size                                     |           |      | M8                        | M10 | M12 | M16 | M20 | M24 | M27 | M30 |                     |
|--|-----------|------|---------------------------|-----|-----|-----|-----|-----|-----|-----|---------------------|
| Pry out failure                          |           |      |                           |     |     |     |     |     |     |     |                     |
| Pry-out factor                           | $k_8$     | [-]  | 2,0                       |     |     |     |     |     |     |     |                     |
| Concrete edge failure                    |           |      |                           |     |     |     |     |     |     |     |                     |
| Outside diameter of anchor               | $d_{nom}$ | [mm] | 8                         | 10  | 12  | 16  | 20  | 24  | 27  | 30  |                     |
| Effective length of anchor shear loading | $l_f$     | [mm] | $\min(h_{ef}; 12d_{nom})$ |     |     |     |     |     |     |     | $\min(h_{ef}; 300)$ |

**Table C6: Displacement under tension load in uncracked concrete**

| Size   |                    |      | M8   | M10  | M12  | M16  | M20  | M24  | M27  | M30  |
|--|--------------------|------|------|------|------|------|------|------|------|------|
| <b>Characteristic displacement in uncracked C20/25 to C50/60 concrete</b>  |                    |      |      |      |      |      |      |      |      |      |
| Displacement <sup>1)</sup>   | $\delta_{N0}$      | [mm] | 0,35 | 0,40 | 0,45 | 0,45 | 0,50 | 0,55 | 0,55 | 0,60 |
|  | $\delta_{N\infty}$ | [mm] | 0,82 | 0,82 | 0,82 | 0,82 | 0,82 | 0,82 | 0,82 | 0,82 |
| <sup>1)</sup> These values are suitable for each temperature range and categories specified in Annex B1<br>Calculation of the displacement: $\delta_{N0} = \delta_{N0}\text{-factor} \cdot N$ ; $\delta_N = \delta_{N\infty}\text{-factor} \cdot N$ ; (N – applied tension load) |                    |      |      |      |      |      |      |      |      |      |

**Table C7: Displacement under shear load in uncracked concrete**

| Size   |                    |      | M8  | M10 | M12 | M16 | M20 | M24 | M27 | M30 |
|--|--------------------|------|-----|-----|-----|-----|-----|-----|-----|-----|
| <b>Characteristic displacement in uncracked C20/25 to C50/60 concrete</b>  |                    |      |     |     |     |     |     |     |     |     |
| Displacement <sup>1)</sup>   | $\delta_{V0}$      | [mm] | 2,5 | 2,5 | 2,5 | 2,5 | 2,5 | 2,5 | 2,5 | 2,5 |
|  | $\delta_{V\infty}$ | [mm] | 3,7 | 3,7 | 3,7 | 3,7 | 3,7 | 3,7 | 3,7 | 3,7 |
| <sup>1)</sup> These values are suitable for each temperature range and categories specified in Annex B1<br>Calculation of the displacement: $\delta_{N0} = \delta_{N0}\text{-factor} \cdot V$ ; $\delta_N = \delta_{N\infty}\text{-factor} \cdot V$ ; (V – applied shear load) |                    |      |     |     |     |     |     |     |     |     |

**Table C8: Displacement under tension load in cracked concrete**

| Size   |                    |      | M12  | M16  | M20  | M24  |
|--|--------------------|------|------|------|------|------|
| <b>Characteristic displacement in cracked C20/25 to C50/60 concrete</b>  |                    |      |      |      |      |      |
| Displacement <sup>1)</sup>   | $\delta_{N0}$      | [mm] | 0,50 | 0,60 | 0,70 | 0,70 |
|  | $\delta_{N\infty}$ | [mm] | 2,8  | 2,7  | 2,7  | 2,6  |
| <sup>1)</sup> These values are suitable for each temperature range and categories specified in Annex B1<br>Calculation of the displacement: $\delta_{N0} = \delta_{N0}\text{-factor} \cdot N$ ; $\delta_N = \delta_{N\infty}\text{-factor} \cdot N$ ; (N – applied tension load) |                    |      |      |      |      |      |

**Table C9: Displacement under shear load in cracked concrete**

| Size   |                    |      | M12 | M16 | M20 | M24 |
|--|--------------------|------|-----|-----|-----|-----|
| <b>Characteristic displacement in cracked C20/25 to C50/60 concrete</b>  |                    |      |     |     |     |     |
| Displacement <sup>1)</sup>   | $\delta_{V0}$      | [mm] | 2,5 | 2,5 | 2,5 | 2,5 |
|  | $\delta_{V\infty}$ | [mm] | 3,7 | 3,7 | 3,7 | 3,7 |
| <sup>1)</sup> These values are suitable for each temperature range and categories specified in Annex B1<br>Calculation of the displacement: $\delta_{N0} = \delta_{N0}\text{-factor} \cdot V$ ; $\delta_N = \delta_{N\infty}\text{-factor} \cdot V$ ; (V – applied shear load) |                    |      |     |     |     |     |

**TSC V Spin In Capsules****Performances**

Displacements under service loads: tension and shear loads

**Annex C5**of European  
Technical Assessment  
ETA-21/1078